



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBT400284-113
Job Sheet 196616



Part No: RBT400284-113

Job Qty: 1 pcs

Part Name: Small Spacer



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/17/19

Job Tracking No:

Due Date: 7/15/19

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG RBT400284 Rev 1A IPP Rev. A 19.06.14 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	1 pcs	7/15/19	7/15/19	0.00	0.00	Purchasing - 1		
							Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	1 pcs	7/15/19	7/15/19	0.00	0.00	Packaging 2 - 1 - B4B		DP JUL 22 2019
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		DP JUL 22 2019
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		
							Packaging 2 - 28 - B4B		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S199632



Part: RBT400284-113

Job No: 196616

Serial No/Batch: S199632

Revision: 1A

Inspector:

Exp Date:

Instructions:

Date: 07/22/19

					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
120	QC 6	1 pcs	7/15/19	0.00 0.00	QC 6 - 9	
					QC 6 - 68	DAS
					QC 6 - 61	61
					QC 6 - 40	9-89
130	Packaging 3-1 - Stock - B4B	1 pcs	7/15/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	DAS
					Packaging 3 - 6 - B4B	28
					Packaging 3 - 7 - B4B	9-89
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140	QC 21 - SA	1 pcs	7/15/19	0.00 0.00	QC 21 - SA - 21	DAS
					QC 21 - SA - 70	21
					QC 21 - SA - 53	9-89 JUL 23 2019

Part Op **100** - (Purchasing) Issue P/O: HB04374 MANUFACTURE RBT400284-113 AS PER DWG Supplier: METEC Certificate
 Descriptions: of conformity is required
110 - (Receive & Inspect for Damage & Mat'l Certs)
120 - QC6- All purchased or subcontracted products)
130 - (Identify as per dwg & Stock Location: _____)
140 - (QC21- Final Inspection - Work Order Release)

AG
 Arrow
 tech

x1 *RL*

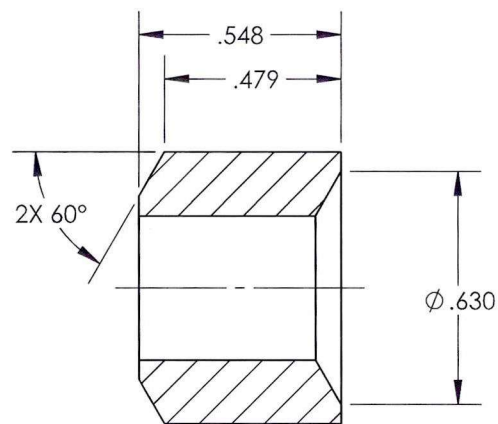
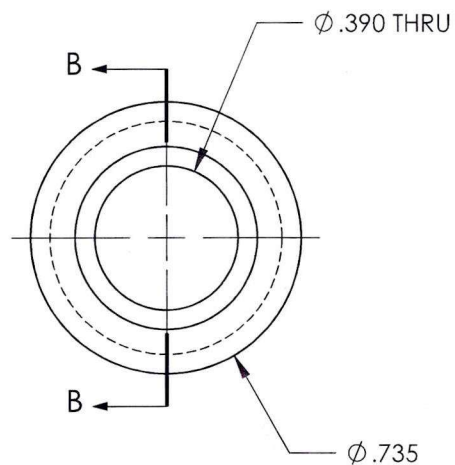
GA
 135A

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
RBT400284-113P	Small Spacer	1 (1 ea)	100-Purchasing	5199631
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RBT400284-113P	1	0	0
Part Specifications				
Specifications could not be found.				

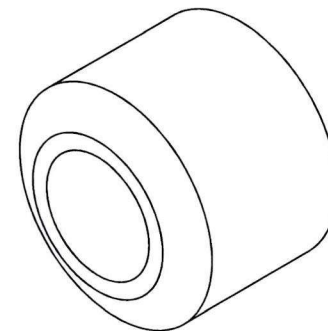
Plex 6/17/19 12:36 PM dart.lussier.patrick

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	-113 ADDED MISSING DIM .479.	12/5/2013	CFS	GE



SECTION B-B



NOTE:

1. ATTACH TAG WITH PART NO.

(-113)

SMALL SPACER

RED BARN MACHINE	
TITLE TAIL ROTOR BALANCE SET	
DWG NO. RBT400284-113	REV 1A
MAT'L 440C COML. GR.	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .010 FRACTIONS ± 1/32 .XX ± .03 ANGLES ± 5° .X ± .1	APPROVED <i>D Weil</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	BELL 206
SCALE 2:1	DATE 7/29/2010 SHEET 7 OF 9



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB043754



Supplier: ARR002-VU
Arrow Tech Machine Works
29751 E. Enid Road,
Unit C
Eugene, OR 97402 USA
Phone: 541-780-6938
Fax: 458-215-4938

Attention: , Ana
(541) 780-6938

Ship To:

PO No: POHB043754

PO Date: 6/17/19

Due Date: 7/15/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	196611	RBT400284-105P			Adapter REV 1A	Firmed	-	7/15/19	1 Ea	0 Ea	1 Ea	\$306.50/Ea	\$306.50
						X1				JUL 2 2 2019			
2	196612	RBT400284-111P			Half Stop REV 1A	Firmed	-	7/15/19	2 Ea	0 Ea	2 Ea	\$316.74/Ea	\$633.48
						X2				JUL 2 2 2019			
3	196613	RBT400284-107P			Large Spacer REV 1A	Firmed	-	7/15/19	1 Ea	0 Ea	1 Ea	\$109.12/Ea	\$109.12
						X1				JUL 2 2 2019			
4	196614	RBT400284-127P			Thin Hex Nut REV 1A	Firmed	-	7/15/19	1 Ea	0 Ea	1 Ea	\$136.00/Ea	\$136.00
						X1				JUL 2 2 2019			
5	196615	RBT400284-115P			Spacer Washer REV 1A	Firmed	-	7/15/19	2 Ea	0 Ea	2 Ea	\$49.12/Ea	\$98.24
						X2				JUL 2 2 2019			
6	196616	RBT400284-113P			Small Spacer REV 1A	Firmed	-	7/15/19	1 Ea	0 Ea	1 Ea	\$82.10/Ea	\$82.10
						X1				JUL 2 2 2019			
												Grand Total:	\$1,365.44



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PURCHASE ORDER

POHB043754



Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

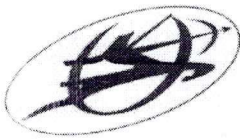
A005 RIGHT OF ENTRY
A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

A handwritten signature in black ink, likely belonging to Patrick Lussier, located to the right of the Procurement Quality Clauses list.

Plex 6/17/19 2:18 PM dart.lussier.patrick



**PHGE Machineworks dba
Arrowtech Machineworks**
29751 E Enid Rd. Unit C
Eugene, Oregon 97402
Phone: (541) 780-6938
Fax: (458) 215-4938

Packing Slip

NO. 621

Date: 7/12/2019
PO Ref: HB043754
Ship via: Fedex Priority

Bill To:
Dart Aerospace
1270 Aberdeen St. Hawkesbury, ON
CANADA K6A 1K7

Ship To:
Dart Aerospace
1271 Aberdeen St. Hawkesbury, ON
CANADA K6A 1K8

Qty	Item	Part No.
1	ADAPTER	RBT400284-105 REV 1A
2	HALF STOP	RBT400284-111 REV 1A
1	LARGE SPACER	RBT400284-107 REV 1A
1	THIN HEX NUT	RBT400284-127 REV 1A
2	SPACER WASHER	RBT400284-115 REV 1A
1	SMALL SPACER	RBT400284-113 REV 1A

DAS
61
9-89

Fedex
8128 4801 7340

RECEIVED

JUL 15 2019

DART AEROSPACE LTD.

Received by: _____

Packaged by: *J.M.C*

Checked by: *AWP*

Thank You



ARROW TECH MACHINE WORKS

Certificate of Conformance

Your Purchase Order No: HB043754

Dated: 7/12/2019

Our Order / Job No: HB043754-1AWT

Order Qty: 1

Part Name: TAIL ROTOR BALANCE SET

Part Number RBT400284

DAS
61
9-89

Lot Size: N/A

Ship Date: 7/12/ 2019

We certify that these parts shipped to you are of domestic or international manufacture and conform to all requirements of the Purchase Order. These parts have been manufactured and inspected in accordance with all required specifications, instructions and drawings. Any applicable specifications are listed below:

Drawing Number: RBT402840 Rev: 1A

Material Size and Type: -105, -107, -113(1EA)/ 440C; -115(2PCS)/440C; -111(2PCS)/6061 ALUM.; -127/ STEEL

Material Specifications: 440C: ASTM A276; ALUM.: ASTM B221; STEEL: ASTM A108

Heat Treatment: N/A

Plating/Finish: CLEAR ANODIZE: MIL-A-8625F TYPE 2 CLASS 1; ZINC PLATE ASTM B633 TYPE 1 SC 2

Mercury Contamination: The material used to process this order has not come in contact with mercury or mercury bearing instruments.

Date: 7/15/2019_

Signed

Harold H. Roberts

PHGE Machine Works LLC dba Arrow Tech Machine Works
29751 E. Enid Rd. Unit C Eugene, Oregon 97402
Main: (541) 780-6938 | Fax: (458) 215-4938
www.atechmachineworks.com